WHAT IS CLAIMED IS:

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- 1. A method of producing an array of at least two different nucleic acid ligands covalently bonded to a surface of a substrate, said method comprising:
- (a) contacting blocked nucleoside monomers to at least a first location and a second location of a substrate surface displaying functional groups at under conditions sufficient for said blocked nucleoside monomers to covalently bond to said surface in said first and second locations to produce a substrate surface displaying covalently bound blocked monomers;
 - (b) contacting said surface displaying blocked nucleoside monomers with an oxidation fluid to produce an oxidized surface;
 - (c) contacting said oxidized surface with a deblocking fluid;
 - (d) removing deblocking fluid from said deblocked surface by displacing said deblocking fluid from said surface with a purging fluid; and
 - (e) reiterating steps (a) to (d) at least once to produce said array of at least two different nucleic acid ligands.
- 2. The method according to Claim 1, wherein said purging fluid has a density that is different from said deblocking fluid.
- 3. The method according to Claim 2, wherein said purging fluid and said deblocking fluid have a density difference (A) of at least about 0.01.
- 4. The method according to Claim 3, wherein said purging fluid has a density that is higher than the density of said deblocking fluid.
 - 5. The method according to Claim 1, wherein said purging fluid has a density that is lower than the density of said deblocking fluid.
- 30 6. The method according to Claim 5, wherein said purging fluid is an organic fluid.

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7. The method according to Claim 1, wherein said purging fluid comprises an oxidizing agent.

- 8. The method according to Claim 1, wherein said purging fluid comprises a wash fluid.
 - 9. The method according to Claim 8, wherein said wash fluid is an organic fluid.
- 10 10. The method according to Claim 10, wherein said wash fluid is acetonitrile.
 - 11. The method according to Claim 1, wherein deblocking fluid is displaced from said surface with a purging fluid according to step (d) by flowing said purging fluid across said surface in a manner sufficient to produce a stratified fluid interface that moves across said surface.

- 12. The method according to Claim 11, wherein said purging fluid is flowed across said surface at a rate ranging from about 1 cm/s to about 20 cm/s.
- 20 13. The method according to Claim 11, wherein said method further comprises sensing movement of said stratified fluid interface as it moves across said surface.
- 14. The method according to Claim 1, wherein at least steps (c) and (d) occur in a flow cell.
 - 15. The method according to Claim 1, wherein said surface is contacted with a capping solution prior to said deblocking step (c).
- 30 16. The method according to Claim 1, wherein said blocked nucleoside monomers are contacted with said surface by pulse-jet deposition.
 - 17. A nucleic acid array produced according to the method of Claim 1.

- 18. A method of detecting the presence of a nucleic acid analyte in a sample, said method comprising:
- (a) contacting a sample suspected of comprising said nucleic acid analyte with a nucleic acid array according to Claim 17;
- (b) detecting any binding complexes on the surface of the said array to obtain binding complex data; and
- (c) determining the presence of said nucleic acid analyte in said sample using said binding complex data.
- 19. A method of transmitting data from a first location to a second location a result from a reading of an array according to Claim 18.
- 20. A method according to Claim 19, wherein said second location is a remote location.
 - 21. A method comprising receiving data representing a result of a reading obtained by the method of Claim 18.
- 20 22. A kit for use in a hybridization assay, said kit comprising: a nucleic acid array produced according to the method of Claim 17.
 - 23. The kit according to Claim 22, wherein said kit further comprises reagents for generating a labeled target nucleic acid sample.
 - 24. An apparatus for synthesizing an array of biopolymers on the surface of a support, said apparatus comprising:
 - (a) a reaction chamber;

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- (b) a mechanism for moving a support to and from said reaction chamber;
 - (c) a controller for controlling the movement of said mechanism of step(b);

- (d) one or more fluid dispensing stations in fluid communication with said reaction chamber;
- (e) a controller for controlling said mechanism of (d) in a manner according to the method of claim 1;
- (f) a mechanism for activating said fluid dispensing stations to independently dispense reagents to the surface of a support, said mechanism being cooperative with said mechanism of (d); and

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- (g) a controller for controlling said mechanism of (e), and (f) one or more additional chambers for conducting reactions that form part of said synthesis.
- 25. An apparatus according to claim 24 wherein said mechanism of (b) is a robotic arm.
- 15 26. An apparatus according to claim 24, wherein said holding chamber is a flow cell.
- 27. A computer-readable medium comprising:
 programming for controlling the automated system of claim 24 according
 to the method of Claim 1.